

IMPORTANT SAFEGUARDS

Read instruction manual before using.

1. To provide continued protection against risk of electric shock, connect to properly grounded outlets only.
2. Do not immerse in water.
3. Hot Surface. Avoid Contact.
4. Shock Hazard. To provide continued protection against electric shock disconnect from the power supply when not in use.
5. Heat gun, soldering iron, desoldering iron must be placed on its stand when not in use.
6. HOUSEHOLD AND INDOOR USE ONLY.
7. To prevent electric shock, unplug before replace the fuse and other service.
8. Replace only with same type and rating of fuse.
9. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
10. Children should be supervised to ensure that they do not play with the appliance.
11. The soldering iron and desoldering iron is only to be used with the power supply unit provided with the appliance.
12. If the SUPPLY CORD is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
13. Any servicing should be performed by an authorized service representative AND that the product has no user serviceable parts.
14. To reduce the risk of fire or electric shock, do not expose this product to rain or moisture. Store indoors. Read instruction manual before using.

Strictly follow the basic safety guidelines and precautions when using the product. The guidelines include:

CAUTION!!! WARNING!!!

15. A fire may result if the appliance is not used with care, therefore
 - be careful when using the appliance in places where there are combustible materials;
 - do not apply to the same place for a long time;
 - do not use in presence of an explosive atmosphere;
 - be aware that heat may be conducted to combustible materials that are out of sight;
 - place the appliance on its stand after use and allow it to cool down before storage;
 - do not leave the appliance unattended when it is switched on.
16. Hidden areas such as behind walls, ceilings, floors, soffit boards and other panels may contain flammable materials that could be ignited by the heat gun when working in these locations. The ignition of these materials may not be readily apparent and could result in property damage and injury to persons. When working in these locations, keep the heat gun moving in a back-and-forth motion. Lingering or pausing in one spot could ignite the panel or the material behind it.
17. **WARNING:** Extreme care should be taken when stripping paint. The peelings, residue and vapors of paint may contain lead, which is poisonous. Any pre-1977 paint may contain lead and paint applied to homes prior to 1950 is likely to contain lead. Once deposited on surfaces, hand to mouth contact can result in the ingestion of lead. Exposure to even low levels of lead can cause irreversible brain and nervous system damage; young and unborn children are particularly vulnerable.
18. Before beginning any paint removal process you should determine whether the paint you are removing contains lead. This can be done by your local health department or by a professional who uses a paint analyzer to check the lead content of the paint to be removed.
19. **LEAD-BASED PAINT SHOULD ONLY BE REMOVED BY A PROFESSIONAL AND SHOULD NOT BE REMOVED USING A HEAT GUN.**
20. Persons removing paint should follow these guidelines:
 - 1) Move the work piece outdoors. If this is not possible, keep the work area well ventilated. Open the windows and put an exhaust fan in one of them. Be sure the fan is moving the air from inside to outside.
 - 2) Remove or cover any carpets, rugs, furniture, clothing, cooking utensils and air ducts.
 - 3) Place drop cloths in the work area to catch any paint chips or peelings. Wear protective clothing such as extra work shirts, overalls and hats.
 - 4) Work in one room at a time. Furnishings should be removed or placed in the center of the room and covered. Work areas should be sealed off from the rest of the dwelling by sealing doorways with drop cloths.
 - 5) Children, pregnant or potentially pregnant women and nursing mothers should not be present in the work area until the work is done and all clean up is complete.
 - 6) Wear a dust respirator mask or a dual filter (dust and fume) respirator mask which has been approved by the Occupational Safety and Health Administration (OSHA), the National Institute of Safety and Health (NIOSH), or the United States Bureau of Mines. These masks and replaceable filters are readily available at major hardware stores. Be sure the mask fits. Beards and facial hair may keep masks from sealing properly. Change filters often. DISPOSABLE PAPER MASKS ARE NOT ADEQUATE.
 - 7) Use caution when operating the heat gun. Keep the heat gun moving as excessive heat will generate fumes which can be inhaled by the operator.
 - 8) Keep food and drink out of the work area. Wash hands, arms and face and rinse mouth before eating or drinking. Do not smoke or chew gum or tobacco in the work area.
 - 9) Clean up all removed paint and dust by wet mopping the floors. Use a wet cloth to clean all walls, sills and any other surface where paint or dust is clinging. DO NOT SWEEP, DRY DUST OR VACUUM. Use a high phosphate detergent or trisodium phosphate (TSP) to wash and mop areas.
 - 10) At the end of each work session put the paint chips and debris in a double plastic bag, close it with tape or twist ties and dispose of properly.
 - 11) Remove protective clothing and work shoes in the work area to avoid carrying dust into the rest of the dwelling. Wash work clothes separately. Wipe shoes off with a wet rag that is then washed with the work clothes. Wash hair and body thoroughly with soap and water.
21. To ensure personal safety, please turn off the power switch after work is completed; When not in use for an extended period, please unplug the power cord!!!
22. Do not install nozzle when the hot air gun is turned on, the heat pipe and the nozzle must be cooling. Then installed the other nozzle.
23. The soldering iron should only be used for soldering. Do not hit the soldering iron against the work surface to remove flux residues (Can be cleaned by the cleaning device of the product), as doing so may seriously damage the soldering iron.
24. Soldering produces fumes, ensure there is adequate ventilation.
25. After used, remember that cooling the unit, the handle should be placed on the handle holder.
26. Longer detachable power-supply cords are available and may be used if care is exercised in their use.
27. If a long detachable power-supply cord is used:
 - 1) The marked electrical rating of the detachable power-supply cord or extension cord should be at least as great as the electrical rating of the appliance;
 - 2) The extension cord should be a grounding type 3-wire cord;
 - 3) The longer cord should be arranged so that it will not drape over the countertop or tabletop where it can be tripped over, snagged, or pulled on unintentionally (especially by children).
28. A short power-supply cord (or short detachable power-supply cord) is provided to reduce the risks resulting from becoming entangled in or tripping over a longer cord.

Precision Hot Tweezers Soldering Station

OPERATION INSTRUCTION

English

Thank you for purchasing this product. Please read the manual carefully before operating and keep this manual for future reference.

Statement: The company reserves the right to improve & upgrade products, product specifications and design are subject to change without notice.

Made in China

This product should not be thrown in the garbage. In accordance with the European directive 2012/19/EU, electronic equipment at the end of their life must be collected & returned to an authorized recycling facility. Este producto no debe desecharse en la basura. De acuerdo a la directiva europea 2012/19/EU, los equipos electrónicos al final de su vida se deberán recoger y trasladar a una planta de reciclaje autorizada. Dieses Produkt sollte nicht mit dem Hausmüll entsorgt werden. In Übereinstimmung mit der europäischen Richtlinie 2012/19/EU müssen elektronische Geräte am Ende ihrer Lebensdauer eingesammelt und einem autorisierten Recyclingbetrieb zugeführt werden.

SAVE THESE INSTRUCTIONS

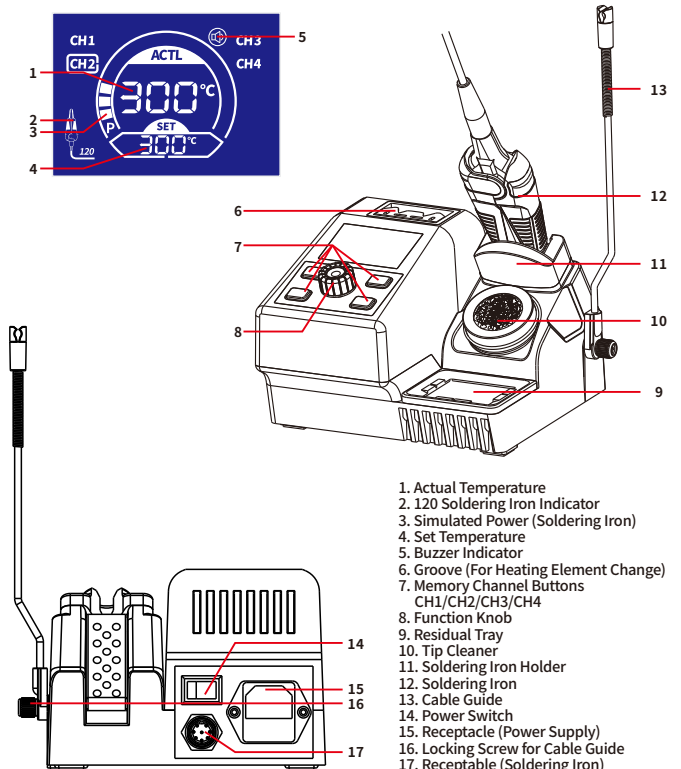
Main Unit Dimensions	L147*W143*H106mm ±5mm
Operating Ambient Temperature	0~40°C/32°F~104°F
Temperature Range	90°C~450°C/194°F~842°F
Display	LCD
Tip To Ground Resistance	<2 Ohms

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I. Applications

This unit is suitable for de-soldering and soldering operations on various surface-mount components and through-hole components, such as SOP, DIP, SOIC, etc.

II. Product Diagram



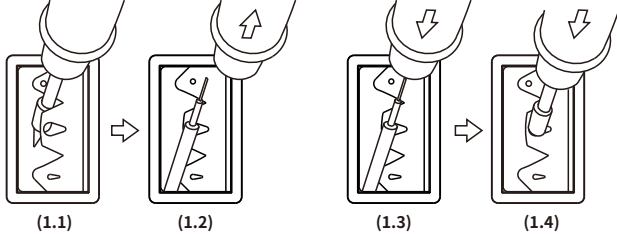
III. Operation Instructions

CAUTION: Upon the first use of the soldering iron, set the temperature to 250°C/482°F. When the iron is just hot enough to melt solder, coat the soldering iron tip with a layer of solder (the use of rosin core solder is recommended), then set the temperature to your desired temperature.

1. Changing Heating Element

Slot the soldering iron tip into the V-shaped groove (1.1). Pull the soldering iron to separate the heating element (1.2). Attach the new heating element to the soldering iron (1.3). Place the soldering iron tip into the hole and apply gentle pressure to secure the tip to the soldering iron (1.4).

WARNING: When replacing the heating element during the operation (heated), DO NOT touch the heating element or the groove to avoid potential burn injuries. DO NOT place an operational heating element on the heating element groove for an extended period.



2. Connect the soldering iron and place the soldering iron into the soldering iron holder.

3. Connect the station to a power socket and turn ON the power switch. The soldering station's heating element will begin heating as per normal, and the operation indicator turns ON. When the temperature is stabilized, it is ready for use.

4. Connect the station to a power socket and turn ON the power switch. The soldering station's heating element will begin heating as per normal, and the operation indicator turns ON. When the temperature is stabilized, it is ready for use.

5. When the operation is complete, use a damped sponge or metal wool ball to clean the residues off the soldering iron tip. Tin the soldering iron tip with a new layer of solder again, then put the soldering iron back to the holder. Turn OFF power switch and DISCONNECT the power cord if the station is not in use for an extended period.

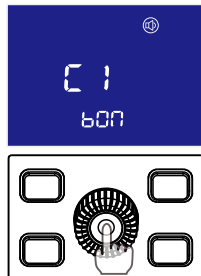
7. Buzzer Prompt

7.1 Turn ON the power switch, press and hold the function knob for approximately 2 seconds, the display will show "bON" or "bOF". The value "bON" indicates the buzzer is turned ON, and "bOF" indicates the buzzer is turned OFF (7.1.1).

7.2 Turn the function knob to turn the buzzer ON or OFF.

7.3 Once done setting, press the function knob twice, and the system will automatically save the data and exit the setting interface.

7.1.1



8. Fahrenheit/Celsius Temperature Display

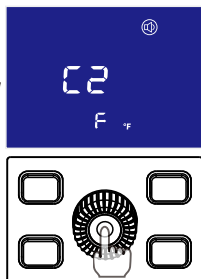
8.1 Turn ON the power switch. Press and hold the function knob for approximately 2 seconds, and the display will show value "bON" or "bOF".

8.2 Press the function knob again and the display will show value "C" or "F" (8.2.1).

8.3 Turn the function knob to select either the Fahrenheit or Celsius temperature display mode.

8.4 Once done setting, press the function knob, and the system will automatically save the data and exit the setting interface.

8.2.1



9. Memory Channels CH1/CH2/CH3/CH4

You can preset temperature configurations in each memory channel for different needs. When soldering, you can select the suitable preset temperature configurations in CH1/CH2/CH3/CH4 quickly according to different soldering applications.

9.1 Press the CH1/CH2/CH3/CH4 memory channel button to choose the memory channel.

9.2 Turn the function knob to set the desired temperature. Once done setting, wait for approximately 4 seconds. -Setting complete

10. Automatic Shut-down

The soldering iron enters sleep mode when placed inside the soldering iron holder. At this point, the station's CPU will begin countdown. If the soldering is not picked up within approximately 5 minutes, the soldering station will automatically shut off. To restart the soldering station, please pick up the soldering iron.

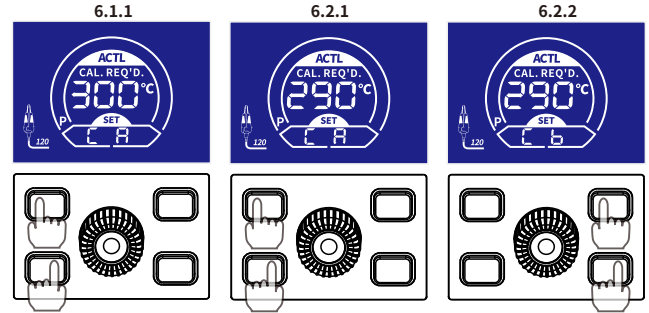
11. Sleep Mode This function extends the lifespan of the heating element, conserves energy, and protects the environment.

When the soldering iron is placed back into the holder, the soldering iron will enter sleep mode. When the set temperature is 200°C/392°F or higher, the temperature will cool to 200°C/392°F; when the set temperature is below 200°C/392°F, the temperature will remain unchanged. Pick up the soldering iron to wake the station.

6. Digital Temperature Calibration

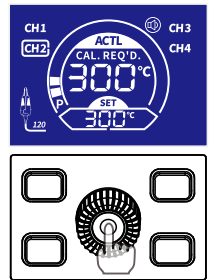
Temperature discrepancies may occur due to the change in the environment's temperature or due to the replacement of the heating element and other components. You can correct the discrepancies with this function. The temperature calibration can help improve work efficiency and extend the lifespan of the soldering iron.

6.1 When the soldering station's temperature is stabilized, press and hold CH1 and CH2 button for approximately 2 seconds (6.1.1).



6.2 Press the CH1 and CH2 button to enter the measured temperature of Heating Element A (6.2.1); press the CH3 and CH4 button to enter the measured temperature of Heating Element B (6.2.2).

6.3 Once done entering, press the function knob to confirm the entry. The system will automatically calibrate the temperature and exit the calibration interface (6.3.1).



6.3.1

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IV. Maintenance & Precautions

1. If a layer of oxidation forms on the surface of the soldering iron tip, a misconception can be created that the soldering tip cannot heat up properly to melt the solder and do the tinning. But the actual temperatures of both the heating element and soldering tip are high. In this instance, DO NOT increase the temperature value further, but use a metal wool ball to remove the oxidation following the steps below:

A. Set the temperature to 300°C (572°F).

B. Once the temperature stabilizes, gently rub the soldering iron tip inside the metal wool ball.

C. When the oxidation is partially removed, continue applying solder onto the tip while rubbing it until the soldering tip is completely coated with solder. If the tip is too severely oxidized beyond cleaning, replace the tip with a new one.

2. DO NOT use metal files to remove the oxidation on the soldering iron tip. If the soldering iron tip deforms or rusts, replace the soldering iron tip with a new tip.

3. DO NOT apply excessive forces on the soldering tip when soldering. Doing so will NOT improve heat transfer but damage the soldering iron tip instead.

4. Clean the soldering iron tip after use and tin the tip with a new layer of solder to prevent oxidation.

V. Troubleshooting

This is an indication that the station's sensor module is faulty. You need to replace the heating element (the heating element and the sensor modules). Or, the soldering iron/heating element is not connected.

" OCP " - This is an indication that the heating element is faulty. To resolve this, you need to replace the heating element (the heating element and sensor modules).